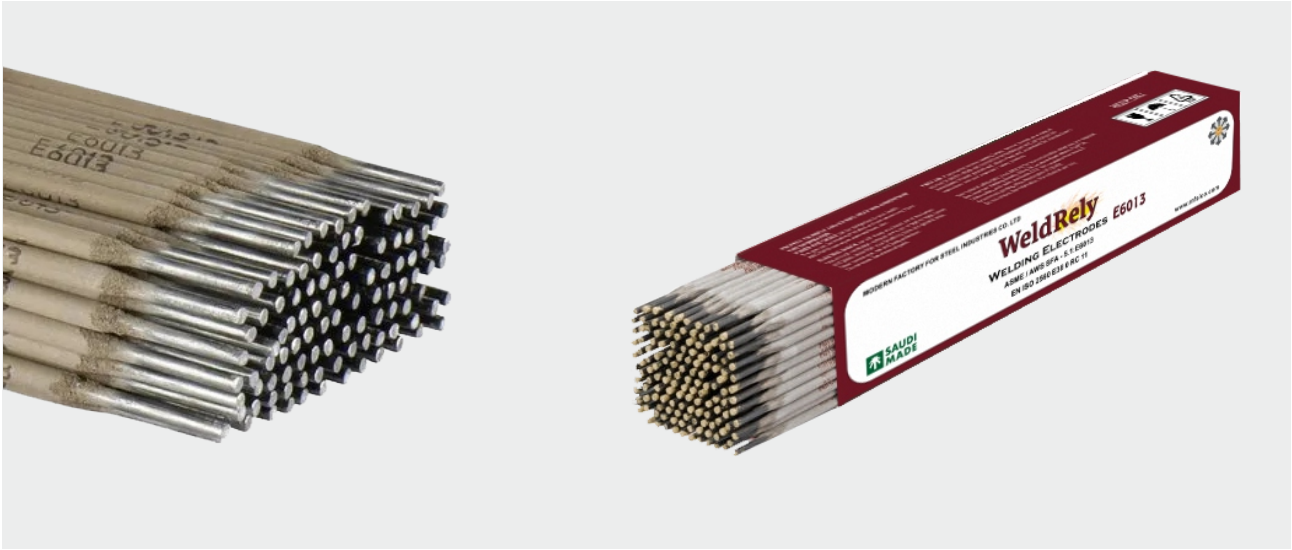


WeldRely



SHIELDED METAL ARC WELDING (SMAW) – STICK WELDING



→ PRODUCT SPECIFICATION

ASME / AWS SFA - 5.1 : E6013 & E7018

→ USE AND APPLICATION

WELDRELY E6013 is a Rutile Cellulosic electrode that has very good weldability in all positions except vertical down. Operates with AC, use low amperage.

Excellent welding properties in AC polarity, good striking and restriking characteristics, sound penetration, flat beads. Popular for general steel construction.

WELDRELY E7018 is a low-hydrogen electrode that can be used with either AC or DCEP. E7018 electrodes are used for joints involving high-strength, high-carbon, or low-alloy steels.

→ WIRE SIZES & PACKAGING

Sizes :	2.5 mm	3.2 mm	4.0 mm	5.0 mm
Current (A) :	60 - 90	90 - 130	150 - 190	200 - 240
Length :	300, 350, 400, 450 (depend on wire size & type)			
Package :	4x5 kg Packet / Box (50 Boxes each pallet)			
Weight :	5 Kg & 20 Kg			

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