

WeldZzz



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WELDING ELECTRODES

SHIELDED METAL ARC WELDING (SMAW) – STICK WELDING



→ PRODUCT SPECIFICATION

AWS / ASME SFA - 5.1 : E6013 & E7018

→ USE AND APPLICATION

WELDZ E6013 is a Rutile Cellulosic electrode that has very good weldability in all positions except vertical down. Operates with AC, use low amperage.

Excellent welding properties in AC polarity, good striking and restriking characteristics, sound penetration, flat beads. Popular for general steel construction.

WELDZ E7018 is a low-hydrogen electrode that can be used with either AC or DCEP.

E7018 electrodes are used for joints involving high-strength, high-carbon, or low-alloy steels.

→ WIRE SIZES & PACKAGING

| | | | | |
|---------------|---|----------|-----------|-----------|
| Sizes : | 2.5 mm | 3.2 mm | 4.0 mm | 5.0 mm |
| Current (A) : | 60 - 90 | 90 - 130 | 150 - 190 | 200 - 240 |
| Length : | 300, 350, 400, 450 (depend on wire size & type) | | | |
| Package : | 4x5 kg Packet / Box (50 Boxes each pallet) | | | |
| Weight : | 5 Kg & 20 Kg | | | |

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